



### GENERAL INFORMATION

Kameleon Kolor basecoats actually changes color depending on the angle from which it's viewed. Kameleon Kolor undergoes broad color changes and with curved surfaces and sharp angles will bring out the highlights of the Kameleon Kolor. Application procedure can vary the appearance of the Kameleon Kolor basecoats. Kameleon Kolor basecoats must be topcoated.



### SUBSTRATE

- All House of Kolor Products
- Properly cured and prepared OEM finishes



### COMPONENTS

KAMELEON KOLORS BASECOAT	RU SERIES REDUCER
For Entire KF product list visit Houseofkolor.com	RU310
	RU311
	RU312
	RU313



### MIXING RATIO

- For US National Rule VOC Compliance
- 2 parts KF Kameleon Kolor basecoat
  - 1 part RU310-313 Reducer



### APPLICATION

Spray three (3) medium coats with 75% pattern overlap allowing the product to flash dull between coats.



#### NOTE:

- Apply medium wet coats of KF base to prevent blotching.
- Do not sand Kameleon Kolors without re-basing as the scratches on the metallic platelets are permanent. Use SG100 Intercoat Clear for protection if sanding is required or art work.



### GUN SETUP

Refer to spray gun manufacturer's recommendations



### DRY TIME

Allow to flash from 30 minutes between coats or until finish is dull. Wait an additional hour before sanding the product.



### TECHNICAL DATA

FOR REST-OF-WORLD (outside US and Canada):

RTS REGULATORY DATA	2:1	
	RU Series Reducers	
	LBS./GAL.	g/L
VOC	7.4 Max.	890 Max.
Density	7 - 8	840 - 960
	WT.%	VOL.%
Total Solids Content	8 - 10	6 - 8
Total Volatile Content	90 - 92	92 - 94
Water	0	0
Coating Category	Color Coat	



### TECHNICAL DATA (continued)

FOR USA (National Rule):

RTS REGULATORY DATA	2:1	
	RU Series Reducers	
	LBS./GAL.	g/L
Actual VOC	6.9 Max.	825 Max.
Regulatory VOC (less water and exempt solvents)	6.9 Max.	825 Max.
Density	7-8	840-960
	WT.%	VOL.%
Total Solids Content	8-10	6-8
Total Volatile Content	90-92	92-94
Water	0	0
Exempt Compound Content	0	0
Coating Category	Color Coat	

NOTE: US Regulations allow for the use of exempt compounds for VOC calculations.



### TIPS AND TRICKS

- If artwork is planned, apply 1 or 2 medium coats of S2-SG100 Intercoat Clear. This clear coat will protect the Kameleon Kolor base from tape marks and allow cleanup of mistakes. Sand wet KF for improved adhesion
- Artwork applied over the top of Kameleon Kolor basecoats will reduce or completely eliminate the color-changing effect. We suggest sprayouts be done prior to applying to your job.
- Apply wet coats with a 75% overlap. Dry coats tend to mottle.